

## AUTHORS INDEX

### A

- ABAR, J. W., R. A. CELLITTI and A. F. SPENGLER, Jr., The Use of Sonics to Predict the Mechanical Properties of Gray Iron ..... 7

### B

- BADIA, F., R. COVERT and G. KIRBY, Low Melting Brasses for Permanent Mold and Die Casting.. 136  
 BARTO, R. L. and D. T. HURD, Refractory Metals: New Keys to Automated Casting of Ferrous Metals ..... 321  
 BADIA, F. A., Effect of Composition and Heat Treatment on the Tensile Properties of an Aluminum-11.5 Silicon-5 Nickel Casting ..... 290  
 BAHADORI, M. N., Thermoelectrically Controlled Metal Casting ..... 211  
 BANERJEE, S. and C. R. LOPER, JR., Studies on Graphitization of Conventionally and Isothermally Annealed White Cast Irons ..... 759  
 BARDES, B. P. and M. C. FLEMINGS, Dendrite Arm Spacing and Solidification Time in Cast Aluminum-Copper Alloy ..... 406  
 BATES, C. and J. F. WALLACE, An Investigation of Thermal and Mechanical Stability of Mold Materials for Steel Castings ..... 174  
 BATES, C. E. and J. F. WALLACE, Trace Elements in Gray Iron ..... 513  
 BOENISCH, D. and W. PATTERSON, Discussion of the Scabbing Tendencies of Green Sand ..... 470  
 BREWSTER, F. S., A. L. GRAHAM and H. W. DIETERT, A Straight Line Approach to Sand Control ..... 101  
 BRIGGS, C. W., Synthetic Bonded Steel Molding Sands—Sand, Clay and Water Systems ..... 553  
 BROKLEFF, J. E. and C. S. KORTOVICH, An Evaluation of Mechanical Properties of Cast Maraging Steel ..... 617  
 BROWNE, W. H. and R. J. CHRIST, Ferritization of Ductile Iron ..... 371  
 BURGESS, P. B., Heat Treatment of Pearlitic Malleable Castings ..... 156

### C

- CAINE, J. B. and R. E. TOEPKE, Gas Pressure and Venting of Cores ..... 19  
 CARLSON, R., J. HAMILTON, W. KOEPLIN and E. LANGNER, The Commercial Application of Continuous Oxygen Enrichment in Iron Cupolas .. 150  
 CELLITTI, R. A., A. F. SPENGLER, Jr. and J. W. ABAR, The Use of Sonics to Predict the Mechanical Properties of Gray Iron ..... 7  
 CHEN, F. and J. KEVERIAN, Effect of Nitrogen Subsurface Pinholes in Steel Castings ..... 281  
 CHRIST, R. J. and W. H. BROWNE, Ferritization of Ductile Iron ..... 371  
 CLARK, R. A. and T. K. MCCLUHAN, American Experience with a New Strontium Inoculant in Gray Iron ..... 394  
 COLLETT, J. G., The Casting of Plutonium and Its Alloys ..... 329  
 COLLIGAN, G. A. and D. R. MUZYKA, Metal Refractory Reaction Studies in the Iron-Chromium Silica System ..... 690  
 CONRADY, J. A., J. FITZPATRICK, T. J. SMITH and R. J. HANDWERK, Improve Your Core Mixtures with a Computer ..... 581  
 COOPER, P. A., J. ZOTOS and G. F. KENT, Development of the Mathematical Models Which Predict the Mechanical Properties of High Alloy, Ultra-High Strength Steel Castings ..... 454  
 COUTURE, A. and J. W. MEIER, Effect of Wall Thickness on Tensile Properties of Mg-Al-Zn Alloy Castings ..... 164  
 COUTURE, A. and J. O. EDWARDS, The Mode of Solidification of Copper-Base Casting Alloys .. 680  
 COUTURE, A. and J. O. EDWARDS, The Hot Tearing of Copper-Base Casting Alloys ..... 709  
 COVERT, R., G. KIRBY and F. BADIA, Low Melting Brasses for Permanent Mold and Die Casting . 136  
 CROCKER, B. W., A Method for the Proper Selection of Exothermic Hot Topping Materials for Risers ..... 338  
 CROSLEY, P. B. and L. F. MONDOLFO, The Modification of Aluminum-Silicon Alloys ..... 53

CHURCH, N., P. WIESER and J. F. WALLACE, Control of Cast Grain Size of Steel Castings, Effect of Grain Refinement on Properties .....	113
COUTURE, A. and J. W. MEIER, The Effect of Casting Temperature and Holding Time on Magnesium Alloy Test Bar Properties .....	92

## D

DAWSON, J. V., The Stimulating Effect of Strontium on Ferrosilicon and Other Silicon-Containing Inoculants .....	129
DIETER, H. W., F. S. BREWSTER and A. L. GRAHAM, A Straight Line Approach to Sand Control .....	101
DINGES, G. and W. E. GRUVER, JR., Temper Embrittlement of Ductile Iron .....	437
DRAPER, A. B. and L. LUIS, Effect Of Overflow Wells, Gating and Injection Parameters on the Porosity of a Die Casting .....	245
DRAPER, A. B. and R. P. MARCHOCK, Elimination of Metal Waves in Hardware Finish Zinc .....	325

## E

EDWARDS, J. O. and A. COUTURE, The Mode of Solidification of Copper-Base Casting Alloys ..	680
EDWARDS, J. O. and A. COUTURE, The Hot Tearing of Copper-Base Casting Alloys .....	709
ELLISON, W. and P. M. WECHSELBLATT, Cupola Emission Cleaning Systems—Utilizing High Energy Venturi Scrubbing .....	350
ESTES, J. W. and B. G. GRAY, Oxy-Fuel Tuyere Burners .....	193
EVANS, J. K. and R. S. FRENCH, A 70-30 Copper-Nickel Casting Alloy Containing Beryllium ..	334

## F

FITZPATRICK, J., T. J. SMITH, R. J. HANDWERK and J. A. CONRADY, Improve Your Core Mixtures with a Computer .....	581
FLEMINGS, M. C. and B. P. BARDES, Dendrite Arm Spacing and Solidification Time in Cast Aluminum-Copper Alloy .....	406
FLINN, R. A., F. E. ROTE and V. SARIN, New Methods for the Determination of the Formation of Inclusions during and after Deoxidation ..	401
FLINN, R. A., P. K. TROJAN and P. J. GUICHELAAR, An Investigation of Entrapment of Dross and Inclusions Using Transparent Whirl Gate Models .....	462
FLINN, R. A., F. E. ROTE and P. GUICHELAAR, Riser Design for Copper Alloys of Narrow and Extended Freezing Ranges .....	380
FLINN, R. A. and L. H. VANVLACK, Macroinclusions in Steel Castings .....	485
FRENCH, R. S. and J. K. EVANS, A 70-30 Copper-Nickel Casting Alloy Containing Beryllium ..	334

## G

GARROW, E., Heat Treatment of Investment-Cast Stainless Steels and High Temperature Alloys ..	534
---	-----

GENTRY, E. G., Thermal Stability of Carbon Sand and Other Non-Silica Molding Materials .....	184
GERHARDT, R. O., W. L. OLSEN, JR. and J. J. JANUSH, Modern Castings Cleaning Equipment .....	643
GHOSH, S., The Contribution of Segregation Zones in Controlled Eutectic Structures .....	302
GILMORE, R. R. and D. R. HARBUR, High Yield Uranium-233 Casting Operations .....	217
GRAHAM, A. L., H. W. DIETER and F. S. BREWSTER, A Straight Line Approach to Sand Control .....	101
GRAY, B. G. and J. W. ESTES, Oxy-Fuel Tuyere Burners .....	193
GRUVER, W. E. JR. and G. DINGES, Temper Embrittlement of Ductile Iron .....	437
GOUWENS, P. and T. WATMOUGH, Cast High Speed Steels .....	769
GUICHELAAR, P. J., R. A. FLINN and P. K. TROJAN, An Investigation of Entrapment of Dross and Inclusions Using Transparent Whirl Gate Models .....	462
GUICHELAAR, P., R. A. FLINN and F. E. ROTE, Riser Design for Copper Alloys of Narrow and Extended Freezing Ranges .....	380

## H

HAINES, D. R. and J. KEVERIAN, Application of Transition Temperature Concepts Within the Steel Foundry .....	343
HAMILTON, J., W. KOEPLIN, E. LANGNER and R. CARLSON, The Commercial Application of Continuous Oxygen Enrichment in Iron Cupolas ..	150
HANDWERK, R. J., J. A. CONRADY, J. FITZPATRICK and T. J. SMITH, Improve Your Core Mixtures with a Computer .....	581
HARBUR, D. R. and R. R. GILMORE, High Yield Uranium-233 Casting Operations .....	217
HARVEY, J. J., Plastic Patternmaking with Modern Materials in England .....	627
HARTMAN, D. C., Pattern Standards .....	273
HEINE, R. W. and K. M. HTUN, Graphitization of High Silicon White Irons .....	65
HEINE, R. W. and J. PELLEG, On the Volume Change in White Iron Castings .....	541
HEINE, R. W. and C. R. LOPER, JR., Dross Formation in the Processing of Ductile Cast Iron ..	274
HEINE, R. W., J. S. SCHUMACHER and C. HENSCHEL, Casting Dimensions and Mold Dimensions .....	357
HEINE, R. W. and C. R. LOPER, JR., Principles of Slag and Dross Formation on Molten Cast Iron ..	421
HEINE, R. W., Spiking Solidification and Defects in White Cast Irons .....	734
HENSCHEL, C., R. W. HEINE and J. S. SCHUMACHER, Casting Dimensions and Mold Dimensions .....	357
HENZEL, J. G., JR., Temperature Loss from Gating Systems .....	365
HENZEL, J. G., JR. and J. KEVERIAN, Fluid Flow from Bottom Pour Ladles .....	545
HENZEL, J. G., JR. and J. KEVERIAN, Comparison of Calculated and Measured Solidification Patterns in a Variety of Steel Castings .....	661
HOBSEN, M. J., Economic Evaluation of Capital Expenditure Proposals .....	1

HTUN, K. M. and R. W. HEINE, Graphitization of High Silicon White Irons .....	65
HURD, D. T. and R. L. BARTO, Refractory Metals: New Keys to Automated Casting of Ferrous Metals .....	321

## J

JANUSH, J. J., R. O. GERHARDT and W. L. OLSEN, JR., Modern Castings Cleaning Equipment .....	643
JEFFERY, W. C., Spectrochemical Analysis of Trace Elements in Irons and Steels by the Carrier Distillation Method .....	13

## K

KENT, G. F., P. A. COOPER and J. ZOTOS, Development of the Mathematical Models Which Predict the Mechanical Properties of High Alloy, Ultra-High Strength Steel Castings .....	454
KEVERIAN, J. and F. CHEN, Effect of Nitrogen Subsurface Pinholes in Steel Castings .....	281
KEVERIAN, J. and D. R. HAINES, Application of Transition Temperature Concepts Within the Steel Foundry .....	343
KEVERIAN, J. and J. K. SPRINKLE, Effect of High Temperature Homogenization and Other Factors on Mechanical Behavior of a Low Alloy Steel .....	389
KEVERIAN, J. and J. G. HENZEL, JR., Fluid Flow from Bottom Pour Ladles .....	545
KEVERIAN, J. and J. G. HENZEL, JR., Comparison of Calculated and Measured Solidification Patterns in a Variety of Steel Castings .....	
KIRBY, G., F. BADIA and R. COVERT, Low Melting Brasses for Permanent Mold and Die Casting ..	136
KOEPLIN, W., E. LANGNER, R. CARLSON and J. HAMILTON, The Commercial Application of Continuous Oxygen Enrichment in Iron Cupolas .....	150
KOGLIN, E. F., The Evolution of a Modern Sand Binder .....	208
KORTOVICH, C. S. and J. E. BROKLEFF, An Evaluation of Mechanical Properties of Cast Maraging Steel .....	617

## L

LANGNER, E., R. CARLSON, J. HAMILTON and W. KOEPLIN, The Commercial Application of Continuous Oxygen Enrichment in Iron Cupolas ..	150
LAVALLE, D. L., Evaluation of Sand Cast Aluminum Alloy Test Bar Design .....	586
LOPER, C. R. JR. and R. W. HEINE, Dross Formation in the Processing of Ductile Cast Iron ...	274
LOPER, C. R. JR., and R. W. HEINE, Principles of Slag and Dross Formation on Molten Cast Iron	421
LOPER, C. R. JR., AND S. BANERJEE, Studies on Graphitization of Conventionally and Isothermally Annealed White Cast Irons .....	759
LUIS, L. and A. B. DRAPER, Effect of Overflow Wells, Gating and Injection Parameters on the Porosity of a Die Casting .....	245

## M

MARCHOK, R. P. and A. B. DRAPER, Elimination of Metal Waves in Hardware Finish Zinc .....	325
MAREK, C. T., Green Sand Permeability—Its Significance and Control .....	70
MCCLUHAN, T. K. and R. A. CLARK, American Experience with a New Strontium Inoculant in Gray Iron .....	394
MEIER, J. W. and A. COUTURE, The Effect of Casting Temperature and Holding Time on Magnesium Alloy Test Bar Properties .....	92
MEIER, J. W. and A. COUTURE, Effect of Wall Thickness on Tensile Properties of Mg-Al-Zn Alloy Castings .....	164
MEIER, J. W., Investigation of Dow Test Design for Sand-Cast Magnesium Alloys .....	413
MONDOLFO, L. F. and P. B. CROSLEY, The Modification of Aluminum-Silicon Alloys .....	53
MUZYKA, D. R. and G. A. COLLIGAN, Metal Refractory Reaction Studies in the Iron-Chromium Silica System .....	690

## N

NASS, C. V., Cast Metals—A Growth Industry ...	257
--	-----

## O

OKURO, T., D. M. Converter .....	595
OLSEN, W. L. JR., J. J. JANUSH and R. O. GERHARDT, Modern Castings Cleaning Equipment	643

## P

PANCHANATHAN, V., M. SESHADRI and A. RAMACHANDRAN, Volume Ratio Effect on Thermal Behavior of Metallic Molds .....	37
PATTERSON, W. and D. BOENISCH, Discussion of the Scabbing Tendencies of Green Sand .....	470
PEARSON, D. A., Stress Rupture and Elongation Properties of Malleable Iron at Elevated Temperatures .....	429
PELLEG, J. and R. W. HEINE, On the Volume Change in White Iron Castings .....	541
PHELPS, W. C. JR., and J. S. PRASAD, A Study of the Solidification of Iron-Carbon-Silicon Alloys	237
POLLARD, W. A., Water Spray Chilling of Aluminum Alloy Shell Mold Castings .....	201
PRASAD, J. S. and W. C. PHELPS, JR., A Study of the Solidification of Iron-Carbon-Silicon Alloys	237

## R

RAMACHANDRAN, A., K. SRINAGESH and M. SESHADRI, On the Compaction of Bonded Grains ...	27
RAMACHANDRAN, A., M. SESHADRI and V. PANCHANATHAN, Volume Ratio Effect on Thermal Behavior of Metallic Molds .....	37
RAO, B. B. and D. C. WILLIAMS, The Effect of Variation in Rammed Sand Density and Various Additives Upon the Thermal Conductivity of Green Sand Mixtures .....	43

REHDER, J. E., Modern Iron Melting Techniques and Their Application .....	573
ROBINS, J., L. TORIELLO and R. J. SCHAFER, The Effect of Sand and Foundry Variables on the Performance of No-Bake Oils .....	525
ROTE, F. E., V. SARIN and R. A. FLINN, New Methods for the Determination of the Formation of Inclusions during and after Deoxidation .....	401
ROTE, F. E., P. GUICHELAAR and R. A. FLINN, Riser Design for Copper Alloys of Narrow and Extended Freezing Ranges .....	380

## S

SARIN, V., R. A. FLINN and F. E. ROTE, New Methods for the Determination of the Formation of Inclusions during and after Deoxidation .....	401
SCHAFFER, R. J., J. ROBINS and L. TORIELLO, The Effect of Sand and Foundry Variables on the Performance of No-Bake Oils .....	525
SCHELLENG, R. D., Effect of Certain Elements on the Form of Graphite in Cast Iron .....	700
SCHMID, F., Casting a 36-in. Diameter HP Copper Crucible with Internal Nickel Heat Exchanger Tubes .....	229
SCHUMACHER, J. S., C. HENSCHEL and R. W. HEINE, Casting Dimensions and Mold Dimensions .....	357
SESHADRI, M., A. RAMACHANDRAN and K. SRINAGESH, On the Compaction of Bonded Grains .....	27
SESHADRI, M., V. PANCHANATHAN and A. RAMACHANDRAN, Volume Ratio Effect on Thermal Behavior of Metallic Molds .....	37
SMITH, T. J., R. J. HANDWERK, J. A. CONRADY and J. FITZPATRICK, Improve Your Core Mixtures with a Computer .....	581
SODERLING, L. A., New Method Determines Active Clay in Molding Sand .....	23
SPENGLER, A. F. JR., J. W. ABAR and R. A. CELLIOTTI, The Use of Sonics to Predict the Mechanical Properties of Gray Iron .....	7
SPRINKLE, J. K. and J. KEVERIAN, Effect of High Temperature Homogenization and Other Factors on Mechanical Behavior of a Low Alloy Steel .....	389
SRINAGESH, K., M. SESHADRI and A. RAMACHANDRAN, On the Compaction of Bonded Grains .....	27
STEFFORA, T. J., Induction Melting for Ductile Iron Production .....	186

## T

TOEPKE, R. E. and J. B. CAINE, Gas Pressure and Venting of Cores .....	19
--	----

TORIELLO, L., R. J. SCHAFER and J. ROBINS, The Effect of Sand and Foundry Variables on the Performance of No-Bake Oils .....	525
TROJAN, P. K., P. J. GUICHELAAR and R. A. FLINN, An Investigation of Entrapment of Dross and Inclusions Using Transparent Whirl Gate Models .....	462
TRUCKENMILLER, W. C., Electron Beam Welding of Pearlitic Malleable Iron .....	312
TUBICH, G. E., The Potential Health Hazards of the New Oil Base No-Bake Binders .....	448

## V

VANVLACK, L. H. and R. A. FLINN, Macroinclusions in Steel Castings .....	485
--	-----

## W

WALES, W. F., Casting Techniques for Casting High Strength Steel .....	82
WALLACE, J. F., N. CHURCH and P. WIESER, Control of Cast Grain Size of Steel Castings, Effect of Grain Refinement on Properties .....	113
WALLACE, J. F. and C. BATES, An Investigation of Thermal and Mechanical Stability of Mold Materials for Steel Castings .....	174
WALLACE, J. F. and C. E. BATES, Trace Elements in Gray Iron .....	513
WARRICK, R. J., Spheroidal Graphite Nuclei in Rare Earth and Magnesium Inoculated Irons ..	722
WATMOUGH, T., Fatigue Strength of Alloyed Ductile Cast Iron .....	742
WATMOUGH, T. and P. GOUWENS, Cast High Speed Steels .....	769
WENNINGER, C. E., High Efficiency Mulling of Clay-Cereal Mixtures .....	221
WIESER, P., J. F. WALLACE and N. CHURCH, Control of Cast Grain Size of Steel Castings, Effect of Grain Refinement on Properties .....	113
WECHSELBLATT, P. M. and W. ELLISON, Cupola Emission Cleaning Systems—Utilizing High Energy Venturi Scrubbing .....	350
WILLIAMS, D. C. and B. B. RAO, The Effect of Variation in Rammed Sand Density and Various Additives upon the Thermal Conductivity of Green Sand Mixtures .....	43

## Z

ZOTOS, J., G. F. KENT and P. A. COOPER, Development of the Mathematical Models Which Predict the Mechanical Properties of High Alloy, Ultra-High Strength Steel Castings .....	454
--	-----

**A**

- Alloy(s):  
 Aluminum-silicon,  
 crystallization of ..... 53  
 Aluminum-silicon,  
 diffusion rate ..... 53  
 Aluminum-silicon, eutectic  
 composition and structure.. 60  
 Aluminum-silicon,  
 growth of eutectic..... 53  
 Aluminum-silicon,  
 nucleation of ..... 53  
 Aluminum-silicon,  
 phosphorus additions to.... 59  
 Iron-carbon-silicon,  
 solidification of ..... 237  
 Iron-carbon-silicon  
     Cerium atoms ..... 237  
     Metallographic techniques 239  
     Silicon content ..... 241  
     Spheroidal graphite  
     formation ..... 238  
     Thermal analysis ..... 239  
 Aluminum Alloys:  
     Al-Cu  
         Dendrite arm spacing.... 406  
         Heat transfer ..... 408  
         Mechanical properties ... 409  
         Solidification time ..... 406  
 Composition, effect of,  
 on tensile properties..... 290  
 Copper, effect of  
 nominal addition ..... 293  
 Ductility ..... 293  
 Heat treatment, effect of,  
 on tensile properties..... 290  
 Runner system,  
 non-symmetrical ..... 589  
 Sand cast test bar ..... 589  
 Shell mold castings..... 201

- Silicon, modification of.... 53  
 -Silicon, nucleation  
 phenomena ..... 53  
 Tensile properties ..... 205  
 Test bar, evaluation  
 of design ..... 589  
 Solidification ..... 204  
 Tensile ductility,  
 reduction of ..... 297  
 Water spray chilling..... 202  
 Yield strength ..... 293

- Melting problems,  
 with plutonium ..... 329  
 Mold dilation ..... 357  
 Plutonium and alloys  
     Fuels ..... 329  
     Molds, types needed.... 329  
     Safety ..... 330  
     Toxicity ..... 331  
     Vacuum ..... 330  
 Shrinkage ..... 359  
 Solidification ..... 212  
 Thermoelectric melting .... 211  
 Uranium  
     Directional cooling ..... 218  
     Gamma radiation ..... 217  
     Safety precautions ..... 217

**B**

- Binders:  
 Core ..... 448  
 Health hazards .. ..... 450  
 Isocyanates, types of.... 449  
 Mold ..... 448  
 Oil base no-bake..... 448  
 Toxicity, danger of..... 449  
 Brass & Bronze:  
     Corrosion resistance ..... 140  
     Copper-base alloy ..... 136  
     Die casting, testing..... 139  
     Die life ..... 139  
     Metallography ..... 140  
     Permanent mold, testing... 138  
     Phosphorus, addition of... 138

- Cast Iron:  
 Acoustical properties ..... 7  
 Dross, effect of  
 on molten iron..... 421  
 Ductile iron, slag and  
 dross effects ..... 421  
 Fatigue strength ..... 8  
 Gas, relation to  
 slag formation ..... 424  
 Gray iron, slag and  
 dross effects ..... 421  
 Mechanical properties ..... 7  
 Nondestructive testing ..... 7  
 Pinholing ..... 424  
 Reoxidation ..... 426  
 Resonant frequency ..... 8  
 Slag composition ..... 424  
 Slag, effect of  
 on molten iron..... 421  
 Sonics, use of, to predict  
 mechanical properties ..... 7  
 Spectrochemical analysis,  
 carrier distillation method.. 13  
 Spectrographic standards .. 13  
 Tensile strength ..... 8

**C**

- Casting(s):  
 Dimensions ..... 357  
 Factors, correction ..... 357  
 Graphite mold ..... 217  
 Heat transfer ..... 212

Tramp elements .....	13	Liquid waste treatment....	352
White iron, slag and dross effects .....	421	Melting area .....	151
Cast Metals:		Oxygen injection .....	150
Economics .....	257	Refractory, consumption of	150
Education .....	268	Sludge buildup .....	355
Research & Development..	271	Tuyeres, protruding .....	153
Technology, changes in....	257		
Cast Steel:			
Ceramic molds .....	617	<b>D</b>	
Heat treating .....	622	Die Casting:	
Investment casting .....	621	Casting defect .....	326
Maraging, evaluation of mechanical properties .....	617	Gating, effect of on porosity	247
Metallurgy .....	621	Injection pressure .....	248
Spectrochemical analysis, carrier distillation method..	13	Injection velocity .....	248
Spectrographic standards ..	13	Metal waves, elimination of	326
Titanium, influence of.....	617	Overflow wells, effect of on porosity .....	245
Tramp elements .....	13	Porosity .....	250
Clay:		Turbulence .....	253
Active, new method of determination .....	23	Zinc, hardware finish.....	325
Molding sand .....	23		
Cleaning & Finishing:		<b>Ductile Iron:</b>	
Batch tumbling .....	644	Crucible, refractory lined..	186
Blast cleaning .....	644	Desulfurization .....	188
Deburring .....	649	Dross formation in processing .....	274
Materials handling .....	643	Embrittlement, temper .....	437
Mechanization and automation .....	643	Gating, importance of .....	278
Copper:		Induction melting .....	186
Brazing .....	229	Ladles, relining of.....	275
Casting .....	229	Magnesium, influence on dross formation .....	274
Crucible .....	229	Manganese, effect of on impact strength.....	443
Nickel, thermal conductivity of .....	231	Molybdenum, effect of on impact strength .....	440
Stainless steel .....	229	Niobium, effect of on impact strength.....	443
Welding .....	232	Reoxidation, as source of dross.....	275
Copper-Base Alloys:		Slag buildup, avoidance of..	275
Beryllium .....	334	Slagging .....	187
Copper-nickel, 70-30 .....	334	Temper embrittlement .....	437
Corrosion resistance .....	337	Tungsten, effect of on impact strength.....	443
Heat treatment .....	334		
Mechanical properties .....	334		
Melting practices .....	336		
Cores:		<b>E</b>	
Computer, use of .....	582	Economic Evaluation:	
Gas pressure .....	19	Capital expenditure .....	1
Mixtures, improving with computer .....	581	Depreciation .....	2
Molding sand .....	19		
Organic binders .....	19	<b>Eutectic:</b>	
Venting .....	19	Controlled structures .....	302
Cupola:		Microstructure, colony .....	306
Air pollution .....	353	Nucleation and growth phenomena .....	305
Collection efficiency .....	354	Segregation zones .....	302
Continuous oxygen enrichment .....	150	Solidification .....	302
Emission cleaning systems..	350		
Explosion hazards .....	356		
High-energy venturi scrubbing .....	354		
Hygiene, industrial .....	350		
		<b>F</b>	
		Furnace:	
		D. M. Converter, method of	

595	on stress-rupture and elongation .....	433
595	Martensite, acicular tempered .....	159
595	Metallographic examination	435
401	Oil quench, direct.....	158
401	Pearlitic castings, heat treatment of.....	156
462	Pearlitic malleable, welding of .....	314
462	Steels, medium carbon....	312
462	Stress-rupture properties ..	429
462	Tempering treatment .....	316
402	Welding, electron beam....	312
462	Welding, fusion .....	312
467	Mold(s): Air gap formation.....	37
467	Mold material, influence of	37
463	Heat extraction, temperature-time curves ..	41
573	Interface temperature, maximum .....	42
577	Mold ratio .....	37
576	Test casting, solidification time of.....	38
580	Thermal behavior .....	37
573	Volume ratio effect.....	37
545	Oils: No-bake	
545	Binder systems .....	525
545	Furan resins .....	531
92	Performance, effect of foundry variables on.....	528
13	Performance, effect of sand on .....	525
95	P	
95	Patternmaking: Design .....	627
15	Epoxy .....	633
93	Plastic .....	627
92	Polystyrene foam .....	631
94	Standards for foundry usage	273
66	R	
65	Refractory: Columbium .....	321
15	Die materials .....	323
13	Ferrous metals, automated casting .....	321
92	Molybdenum .....	321
96	Tantalum .....	321
65	Tungsten .....	321
94	Risers and Risering: Casting design .....	341
29	Exothermic hot topping materials .....	338
56	Gating .....	338
57	Solidification .....	342
30	Thermite .....	339
5	S	
5	Sand: Binder, development of a modern.....	209
5	Bonds .....	28
5	Carbon Expansion .....	142
5	Thermal stability .....	142
5	Clay .....	30
5	Clay-cereal mixtures, mulling of .....	221
5	Compaction .....	27
5	Control A straight line approach..	101
5	Green Additives, effect of on thermal conductivity..	43
5	Additives, molding sand..	481
5	Compressive stress .....	472
5	Condensate reduction ..	74
5	Condensation .....	72
5	Hot permeability .....	71
5	Moisture content increase, effect of .....	51
5	Mold defects .....	470
5	Molds, skin drying of....	76
5	Permeability of vapor transport zone....	73
5	Scabbing tendencies, mechanics of .....	470
5	Scab diagram .....	475
5	Seacoal .....	43
5	Tensile strength, wet....	472
5	Testing apparatus, wet strength .....	474
5	Thermal conductivity data	46
5	Transformation dynamics vs. mold pressures .....	75
5	Transformation zones ...	70
5	Void space control.....	76
5	Variation in rammed density, effect of.....	43
5	Water contents, effect of on thermal conductivity..	43
5	Green deformation .....	102
5	Moldability index .....	122
5	Mold hardness .....	101
5	Molding materials .....	143
5	Molding, synthetic bonded steel .....	553
5	Mold strength .....	101
5	Mulling Bonding .....	221
5	Cereal moisture requirements .....	228
5	Clay-cereal .....	223
5	Density .....	223
5	Facing sands .....	221
5	Oil .....	30
5	Oil no-bake system.....	210
5	Permeability .....	101
5	Phenol, as substitute for furfuryl alcohol.....	210
5	Rammed density .....	108
5	Temper .....	101
5	Water, as an additive.....	108
5	Silicon: Calcium, nullifying effect..	132
5	Carbon equivalent iron, use of .....	129
5	Inoculants, silicon-based ..	132
5	Nominally pure .....	132
5	Strontium, effect on ferrosilicon .....	129
5	Sand: Synthetic bonds .....	553
5	Steel: Alloy depletion .....	540
5	Ceramic shell molds.....	534
5	High temperature alloys...	537
5	Investment casting .....	534
5	Stainless, heat treatment of	535
5	Vacuum casting .....	539
5	Steel Castings: Binders .....	176
5	Cast steel, maraging, data..	455
5	Ceramic molds, use of .....	88
5	Chemistry .....	391
5	Deoxidation .....	83
5	Deoxidation practice, effect of .....	283
5	4300 series steel.....	82
5	Furane .....	282
5	High alloy, ultra-high strength .....	454
5	Gas content, initial, effect of	286
5	Gating design .....	85
5	Grain refinement, effect of..	113
5	Grain size, control of .....	113
5	Heat flow .....	121
5	Heat treatment .....	85
5	Heat treatment .....	390
5	High sulfur content .....	89
5	Homogenization, effect of high temperature .....	390
5	Inclusions, effect of nonmetallic .....	391
5	Inoculation .....	113
5	Hydrogen pickup .....	282
5	Low alloy steel.....	389
5	Magnetic particle .....	82
5	Maraging cast steel, data..	455
5	Mathematical models, development of .....	454
5	Mechanical behavior .....	391
5	Mechanical properties .....	456
5	Melting practice .....	83
5	Micrographic study .....	392
5	Mold materials, thermal & mechanical properties .....	174
5	Mold wall deformation .....	179
5	Nitrogen pinholes .....	281

No-bake	282	Fracture diagram	344	Carbon equivalent	68
Notch strength toughness	458	Impact testing	344	Effect of silicon on	
Resin bond	281	Steel foundry	343	first-stage graphitization	66
Superheat	119	Transition temperatures, application of	343	Graphitization of	65
Titanium	115			High silicon	65
<b>Strontium:</b>				Ladle additions, effect of	68
Chill	394	Cupolas	194	Mold aggregate	542
Ferrosilicon	397	Fuel injection	200	Nodule number	65
Gray iron, inoculant in	395	Oxy-fuels	195	Nodule size	65
Inoculant, used as	394	Vertical shaft furnace	193	Section size, effect of on first-stage graphitization	67
<b>T</b>					
Temperature:				Solidification	541
Drop weight test	344			Volumetric changes	541
Ductile fracture	343				
<b>W</b>					
White Iron:					
Annealing	65				

68  
66  
65  
65  
68  
542  
65  
65  
n 67  
541  
541



## Table of Contents

Proceedings Summary of 70th Annual Meeting.	vi	
Annual Report of AFS General Manager.....	xii	
Annual Report of AFS Treasurer .....	xv	
Annual Report of Technical Activities .....	xvi	
Minutes of AFS T&RI Trustees Meeting .....	xviii	
Minutes of AFS Board of Directors		
First Meeting .....	xx	
Minutes of AFS Technical Council Meeting...	xxiv	
Minutes of AFS T&RI Trustees Meeting .....	xxv	
Minutes of AFS Board of Directors		
Second Meeting .....	xxvii	
Minutes of AFS Board of Directors		
Final Meeting .....	xxxi	
Minutes of AFS T&RI Trustees Meeting .....	xxxii	
23rd Annual Chapter Officers Conference .....	xxx	
 Economic Evaluation of Capital Expenditure Proposals .....	1	
The Use of Sonics to Predict the Mechanical Properties of Gray Iron .....	7	
Spectrochemical Analysis of Trace Elements in Irons and Steels by the Carrier Distillation Method .....	13	
Gas Pressure and Venting of Cores .....	19	
New Method Determines Active Clay in Molding Sand .....	23	
On the Compaction of Bonded Grains .....	27	
Volume Ratio Effect on Thermal Behavior of Metallic Molds .....	37	
The Effect of Variation in Rammed Sand Density and Various Additives upon the Thermal Con- ductivity of Green Sand Mixtures .....	43	
The Modification of Aluminum-Silicon Alloys ..	53	
Graphitization of High Silicon White Irons ...	65	
Green Sand Permeability—Its Significance and Control .....	70	
Casting Techniques for Casting High Strength Steel .....	82	
The Effect of Casting Temperature and Holding Time on Magnesium Alloy Test Bar Properties	92	
A Straight Line Approach to Sand Control .....	101	
Control of Cast Grain Size of Steel Castings, Ef- fect of Grain Refinement on Properties .....	113	
The Stimulating Effect of Strontium on Ferro- silicon and Other Silicon-Containing Inoculants	129	
Low Melting Brasses for Permanent Mold and Die Casting .....	136	
 Thermal Stability of Carbon Sand and Other Non-Silica Molding Materials .....	142	
The Commercial Application of Continuous Oxy- gen Enrichment in Iron Cupolas .....	150	
Heat Treatment of Pearlitic Malleable Castings .	156	
Effect of Wall Thickness on Tensile Properties of Mg-Al-Zn Alloy Castings .....	164	
An Investigation of Thermal and Mechanical Sta- bility of Mold Materials for Steel Castings ...	174	
Induction Melting for Ductile Iron Production ..	186	
Oxy-Fuel Tuyere Burners .....	193	
Water Spray Chilling of Aluminum Alloy Shell Mold Castings .....	201	
The Evolution of a Modern Sand Binder .....	208	
Thermoelectrically Controlled Metal Casting ...	211	
High Yield Uranium-233 Casting Operations ....	217	
High Efficiency Mulling of Clay-Cereal Mixtures	221	
Casting a 36-in. Diameter HP Copper Crucible with Internal Nickel Heat Exchanger Tubes ...	229	
A Study of the Solidification of Iron-Carbon-Sili- con Alloys .....	237	
Effect of Overflow Wells, Gating and Injection Parameters on the Porosity of a Die Casting ...	245	
Cast Metals—A Growth Industry (1966 Charles Edgar Hoyt Memorial Lecture) .....	257	
Pattern Standards .....	273	
Dross Formation in the Processing of Ductile Cast Iron .....	274	
Effect of Nitrogen Subsurface Pinholes in Steel Castings .....	281	
Effect of Composition and Heat Treatment on the Tensile Properties of an Aluminum-11.5 Silicon-5 Nickel Casting .....	290	
The Contribution of Segregation Zones in Con- trolled Eutectic Structures .....	302	
Electron Beam Welding of Pearlitic Malleable Iron .....	312	
Refractory Metals: New Key to Automated Cast- ing of Ferrous Metals .....	321	
Elimination of Metal Waves in Hardware Finish Zinc .....	325	
The Casting of Plutonium and Its Alloys .....	329	
A 70-30 Copper Nickel Casting Alloy Containing Beryllium .....	334	
A Method for the Proper Selection of Exothermic Hot Topping Materials for Risers .....	338	
Application of Transition Temperature Concepts within the Steel Foundry .....	343	
Cupola Emission Cleaning Systems—Utilizing High Energy Venturi Scrubbing .....	350	
Casting Dimensions and Mold Dimensions .....	357	

Temperature Loss from Gating Systems .....	365
Ferritization of Ductile Iron .....	371
Riser Design for Copper Alloys of Narrow and Extended Freezing Ranges .....	380
Effect of High Temperature Homogenization and Other Factors on Mechanical Behavior of a Low Alloy Steel .....	389
American Experience with a New Strontium Inoculant in Gray Iron .....	394
New Methods for the Determination of the Formation of Inclusions during and after Deoxidation .....	401
Dendrite Arm Spacing and Solidification Time in Cast Aluminum-Copper Alloy .....	406
Investigation of Dow Test Design for Sand-Cast Magnesium Alloys .....	413
Principles of Slag and Dross Formation on Molten Cast Iron .....	421
Stress Rupture and Elongation Properties of Malleable Iron at Elevated Temperatures .....	429
Temper Embrittlement of Ductile Iron .....	437
The Potential Health Hazards of the New Oil Base No-Bake Binders .....	448
Development of Mathematical Models Which Predict the Mechanical Properties of High-Alloy, Ultra-High Strength Steel Castings .....	454
An Investigation of Entrapment of Dross and Inclusions using Whirl Gate Models .....	462
Discussion of the Scabbing Tendencies of Green Sand .....	470
Macroinclusions in Steel Castings .....	485
Trace Elements in Gray Iron .....	513
The Effect of Sand and Foundry Variables on the Performance of No-Bake Oils .....	525
Heat Treatment of Investment-Cast Stainless Steels and High Temperature Alloys .....	534
On the Volume Change in White Iron Castings .....	541
Fluid Flow from Bottom Pour Ladles .....	545
Synthetic Bonded Steel Molding Sands—Sand, Clay and Water Systems .....	553
Modern Iron Melting Techniques and Their Application .....	573
Improve Your Core Mixtures with a Computer .....	581
Evaluation of Sand Cast Aluminum Alloy Test Bar Design .....	586
D. M. Converter .....	595
An Evaluation of Mechanical Properties of Cast Maraging Steel .....	617
Plastic Patternmaking with Modern Materials in England .....	627
Modern Castings Cleaning Equipment .....	643
Comparison of Calculated and Measured Solidification Patterns in a Variety of Steel Castings .....	661
The Mode of Solidification of Copper-Base Casting Alloys .....	680
Metal Refractory Reaction Studies in the Iron-Chromium Silica System .....	690
Effect of Certain Elements on the Form of Graphite in Cast Iron .....	700
The Hot Tearing of Copper-Base Casting Alloys .....	709
Spheroidal Graphite Nuclei in Rare Earth and Magnesium Inoculated Irons .....	722
Spiking Solidification and Defects in White Cast Irons .....	734
Fatigue Strength of Alloyed Ductile Cast Iron .....	742
Studies on Graphitization of Conventionally and Isothermally Annealed White Cast Irons .....	759
Cast High Speed Steels .....	769
Discussions .....	790
Authors Index .....	805
Subject Index .....	809

